Scoped supplier technical decision

TD-27-09 | September 9, 2026 | Sel Arlen, Rivetline applications engineer

R04 | Record date: 2026-09-09 | Units: mm unless noted

1. Accepted configuration

For SA-27 only, technical acceptance is given to SJ-16 jambs at 16 per side with the unchanged 30 head and 30 sill, on the 720 x 900 frame-mounting cutout identified in CL-207 Rev B. Consumptions have the same inclusive definition as IS-27 issue 1. This supersedes the standard 22-per-side jamb selection for this stated configuration.

2. Scope boundary

The acceptance concerns the frame-throat service interface only. Any change to the stated cutout dimensions must be returned for technical review; this decision is not transferable to another cutout. It does not establish the finished-face projection or tray-withdrawal working depth, approve the architectural joint layout, or authorize fabrication. IS-27 service-envelope and working-space minima remain applicable.